

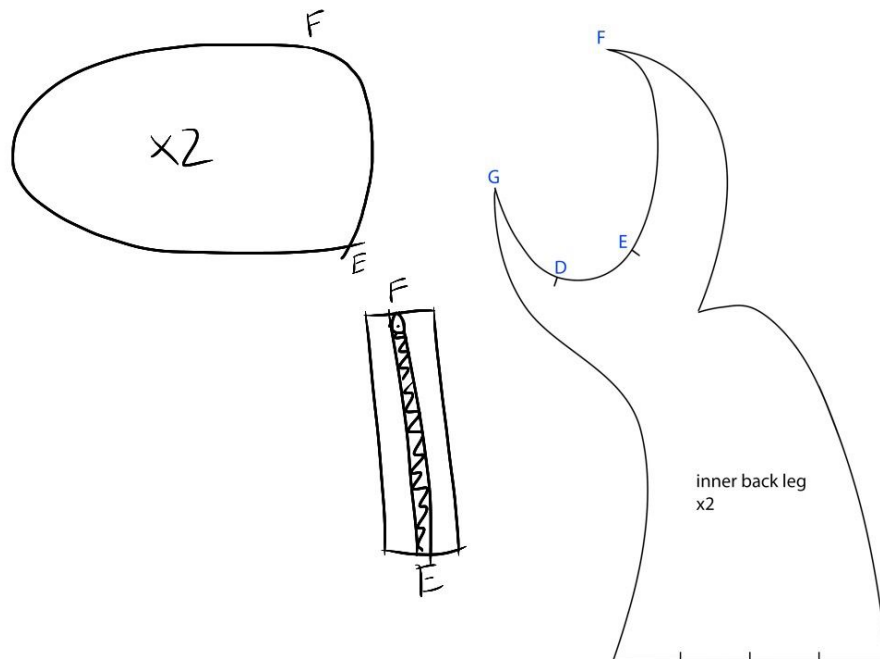
# Going >Lewd

## A /mlp/ lewd toy plush assembly guide v1.0

Love your waifu? Wish you could actually cum inside? If you're making a 3ft or larger plush\*, a toy insert will allow you to make sweet love to her in a relatively clean fashion. The only additional materials you will need are an invisible zipper, PUL fabric, high strength polyester thread, and a toy. This guide is written for the BD Mary toy using DIY Twi anon's pattern. Sorry for the lack of pictures, I didn't take many during construction.

If you've already managed to make several plushies by this point (this really shouldn't be on your first plush), then it shouldn't be too terribly difficult. The worst parts are going to be making sure you have the zipper basted in the proper orientation and constantly making sure the toy fits. Check Twi anon's [guide](#) on how to make your own plush if you haven't done so yet.

My recommendation is to print the [/mlp/ plush anon's pattern](#) at 71% scale (at least that's what I did. You might also want to adjust the head to be a bit smaller, it's a tad too large at that size). If you do so, the zipper will go between F and E on the inner back leg. Same with the PUL liner. More on that later.



*The basics: pouch, zipper, and inner back leg.*

\*Not necessarily min size since release of new BD Sugarstar. See notes section.

First step is to iron the zipper so that the teeth stand out. After that, you pin it (zipper closed)

from F to E so that both halves of the inner back legs are nice and even. Pin one side at a time. I highly recommend looking up a basic invisible zipper guide for the correct facing of the zipper, it's confusing as hell. Pin as close to the zipper teeth as possible. It's a bit frustrating to make sure you get the zipper done well, but it's worth it. Also pin together the halves at F and baste the belly from D to E on both sides. Test your toy width. It should fit through the entire thing. (8.5 inches long from the zipper plastic stop at F to where you will stitch a stop at E). You're doing all this work to make sure you don't make the plush and the toy doesn't fit.

If everything fits, go ahead and hand baste the zipper in place as best you can and as close to the teeth as possible. Test the zipper a few times and make sure everything looks symmetrical and the seam is basically invisible. If you've done it right, it will look like a normal seam with only the zipper pull to give away it's a zipper (use the tail to cover it). Test again and make sure the toy still fits in the space. If all is good, then you will want to use a good invisible zipper foot on your machine to stitch the zipper in place. Use a high strength thread. It will be as simple as running the presser foot down from F to E (go a tiny bit more though) if your hand basting is holding everything nice and tight. If it all works out, you're through the hardest part.

Cut your PUL liner (I oversized it like crazy. Used nice 10 inch long, 7.5 inch tall pouch halves for the Mary). You might want to make the pouch 1 piece and have the seam on the top, but I'm not sure how well that will work for everything else you have to do after the zipper. I put the PUL liner beneath the zipper and minky, then used a regular zipper foot to secure it in place trying to get the stitch as close to the inside of the zipper as possible without hitting the teeth. I would do a second line of stitching based on experience. Use high strength thread for all the stitching here. If everything looks good, finish making the plush body. I didn't bother to cut the zipper on either end, and actually point F on the butt seam isn't really attached to the body.

Before you turn it inside out, sew the two halves of the PUL liner together. I've heard you should try heat sealing it if possible. I didn't, and it leaks a tiny bit, but unknown if that is why or simply has to do with stress around the seam. (Use a zipper-less sandwich bag or plastic wrap over the toy, PUL will be your backup). Once again, test to make sure the toy can fit inside the hole and pouch. The zipper tape (the stiff part of the zipper) should actually be able to cover the "face" of the toy with it inserted in the pouch. If it does, stitch a line back and forwards across the zipper at E, the lowest point so the zipper doesn't go past it and into your plush.

Stuff your plush with the toy in place. It will be quite difficult to remove and insert the toy, but it gets easier over time. Don't make your stuffing rock hard or you will never get the toy in. You might have to fist the pocket to help move the stuffing. Your toy should fit in far enough that the zipper tape covers the edges of the face just barely, and the pressure from the plush should hold the toy inside, no matter the orientation or position. Over time as you learn to better insert it and the stuffing compacts and settles a bit, the toy should fit in far enough so that only the lips are exposed.

The next part is probably the most awkward, but I recommend you do the deed with your plush before you put the head on and try to make it as realistic as possible. Check over your work thoroughly and give some tugs on the seams. If threads or anything else break at this stage, you can still fix them relatively easily. If nothing breaks while you bang your headless plush, you're probably good to go! Finish the rest of her up and go make love.

#### A few important things and some notes:

- The highest areas of stress will be at point F and at seam D-E
- Make sure your PUL liner is well stitched with high quality thread, it's gonna have a lot of stress on it along the zipper lines and near E and F. Don't put a shitload of holes in the liner though, or else it will defeat the purpose.
- The toy will seem impossible to insert the first few times. Just work the stuffing and it should get easier. Make sure you can remove and insert the toy with some ease before you place the head on.
- Mary is tight. Mary in your plush is even tighter. It will take some time to get used to.
- The tail will hide your zipper pull (make a dock and leave the wide end unstitched). Be careful with attaching and make sure it doesn't bind the butt closed.
- If you really want to get advanced and have access to an airbrush, try painting the face of the toy to match the minky or give the bits some color. I might try this in the future.
- A plush that's not rock hard stuffed can be used in nearly every position, even missionary, without breaking it (as long as you made it well).

#### Keeping things clean

- Use a sandwich bag or plastic wrap on the end of the toy to contain your mess, and the PUL as a secondary defense. Makes things easier for you and keeps your plush sanitary on the inside. While PUL is very easy to clean, the needle holes for the seams are areas that leak quite easily, and thus make cleaning practically impossible should they leak.
- If you like a clean plush, don't go back for seconds.
- Remove the toy soon after finishing, or keep it so the front end stays up until you do,

otherwise you risk spilling on your plush.

- Keep the mayo guide handy. Accidents can still happen.

#### Other toys

- With the release of the new [BD Sugarstar toy](#), the diameter of the head has shrunk down by over 2 inches (toy length is 1 inch longer however), meaning you can easily insert the toy in somewhat smaller plushes, just adjust the length and placement of the invisible zipper and the size of the PUL liner. I would probably set the minimum size of the plush at around 30-32 inches, but the toy should be much easier to insert and much easier to use (less clamping) based on the pictures I've seen.
- If you want to use the ultimate horsefucker toy, the [Sidewinder Creations Hera](#), you're gonna have some work to do. If you don't like being dwarfed by your plush, you will probably have to modify the current pattern so that the body is slightly larger, thus giving you more area to work with in the butt. Otherwise, that toy isn't going to fit a 36" plush.

Good luck Anon! May you cum inside your waifu.